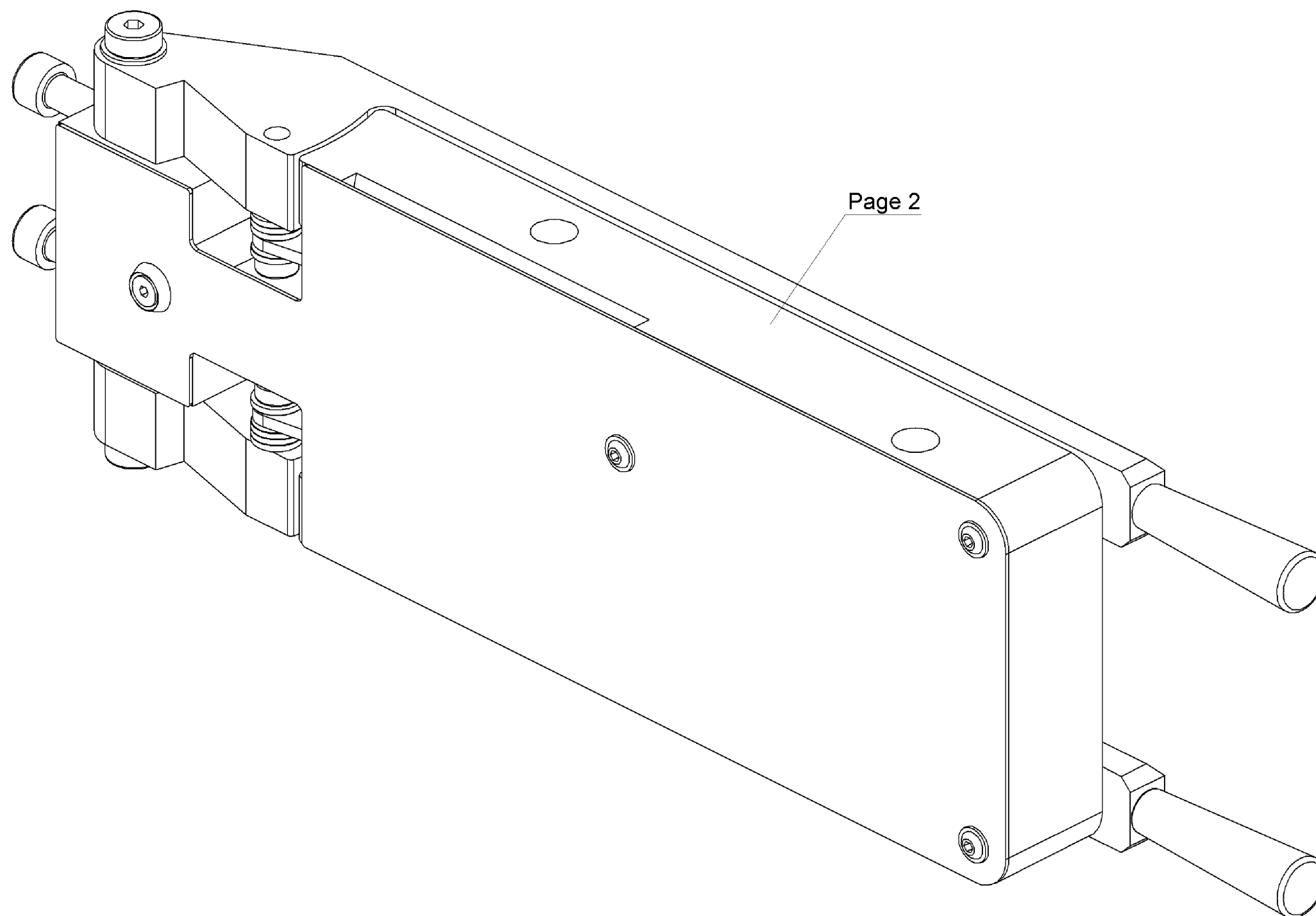
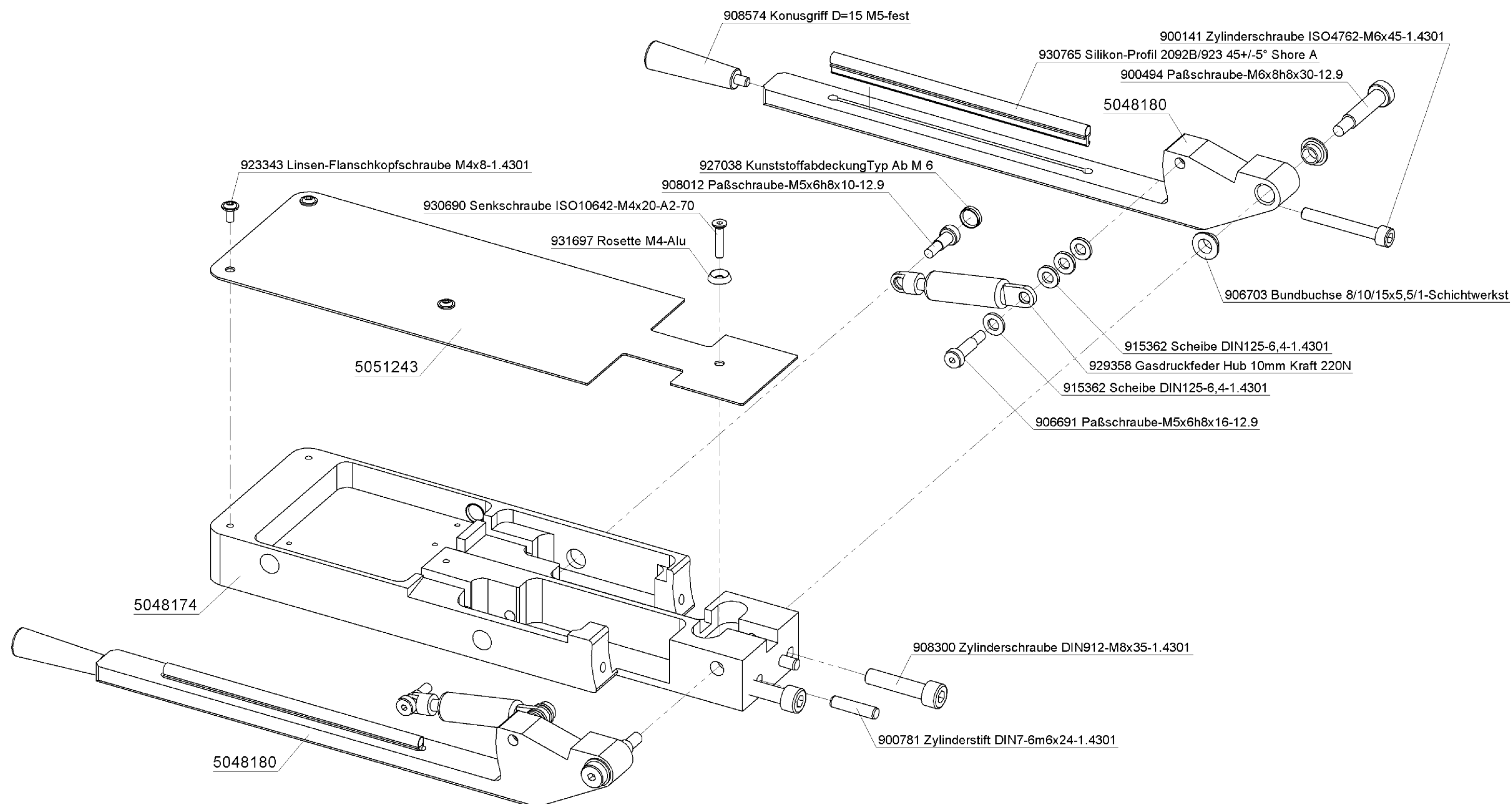


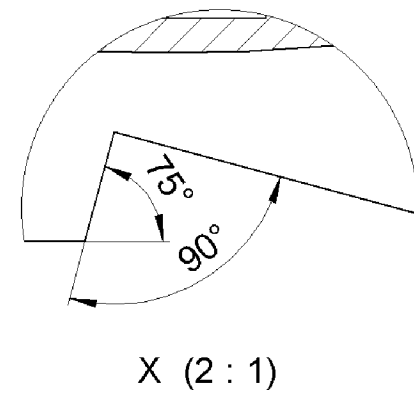
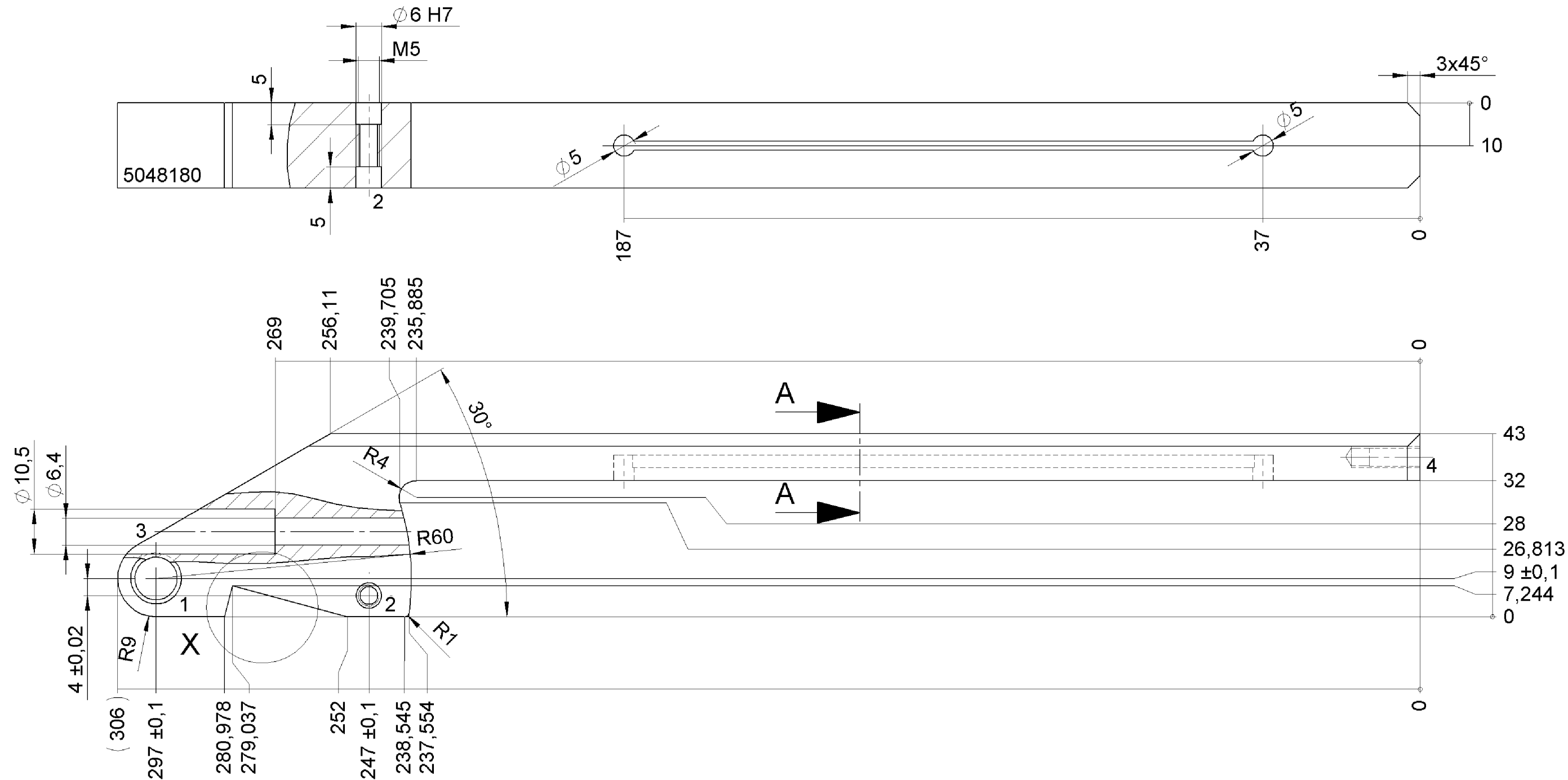
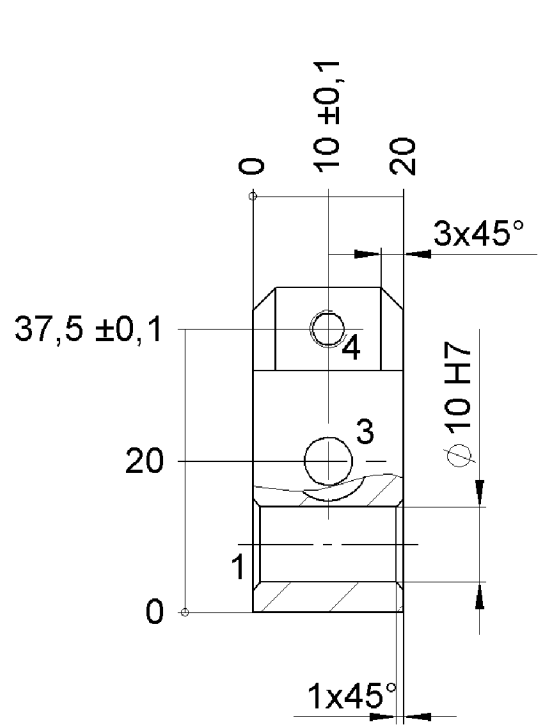
Material-Nr.:	818203	059/113 cutting and splicing table	Bisherige Mat-Nr.:	818 203
Werk:	0001	gültig für 059		
KDA-Nr. :			Aend-Nr. Mat.-Stamm:	
KDA-Pos. :			Gültig am :	04.06.2013
FAUF-Nr. :			Status: A activ	
			Internal comment available	
Basis-Menge :	1 ST	Einsatz-Menge	1 ST	246SEIFFERT MARTIN TEL 8242

Aenderungen:	Nummer	Gültig am
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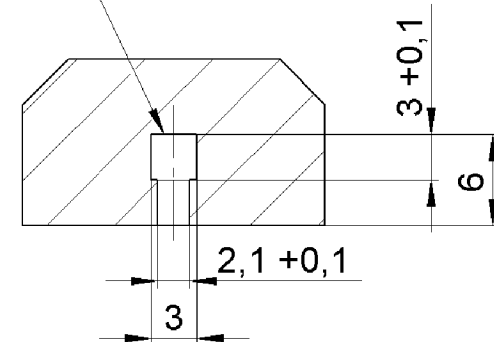
Pos-Nr.	Komp.-Nummer	A E	Menge	ME	Material-Text	KFert-E Prüfh	Lager-Platz	P T	M S	Mat-Art	E T
0010	5048180		2	ST	plate AlMg4,5Mn-20x43x306			L	A	HALV	
0011	930765		2	M	silicone profile 2092B/923 45+/-5° Shore			L	A	ROHV	
					Sachnr:2092, Tol n. DIN ISO 3302-1E2						
					FDA konform außen talkumiert						
					25m Ring						
					Best-Nr 60072058						
					Fa BIW						
0012	908574		2	ST	CONICAL HANDLE D=15 M5-fest			L*	H	ROHV	
					Best-Nr GN203-15-M5						
					Fa Ganter						
0013	906703		4	ST	collar-end bus. 8/10/15x5,5/1-coat. mat.			L	A	ROHV	
					Permaglide						
					Best-Nr PAF08055P10						
					Fa Schmidt						
0014	900494		2	ST	fitting bolt ISO7379-M6x8h8x30-12.9			L*	H	ROHV	
0015	900141		1	ST	cylinder head screw ISO4762-M6x45-1.4301			L*	H	ROHV	
0020	5048174	A	1	ST	plate AlMg4,5Mn-30x100x305			L	A	HALV	
0021	906691		2	ST	fitting bolt ISO7379-M5x6h8x16-12.9			L*	H	ROHV	
0022	915362		8	ST	washer DIN125-6,4-1.4301			L*	H	ROHV	
0023	908012		2	ST	fitting bolt ISO7379-M5x6h8x10-12.9			L*	H	ROHV	
0024	927038		4	ST	plastic cover type Ab M 6	X		L*	H	ROHV	
					Best-Nr 100601 Type 03007						
					Sonderfarbe RAL9006 weiß-aluminium						
					Fa Lareu						
0025	929358	1	2	ST	gas-pressure spring/stroke 10mm/force 22			L	A	ROHV	
					Best-Nr D1D1F76-10-85/220N						
					Fa Bansbach						
0026	900781		2	ST	parallel pin DIN7-6m6x24-1.4301			L*	H	ROHV	
0027	908300		2	ST	cylinder head screw ISO4762-M8x35-1.4301			L*	H	ROHV	
0030	5051243		1	ST	sheet-metal plate 1.4301-1x100x305			L	A	HALV	
0031	931697		1	ST	rosette M4-Alu			L*	H	ROHV	
					für Schrauben nach ISO10642						
					Fa Gross						
0032	930690		1	ST	countersunk screw ISO10642-M4x20-A2-70			L*	H	ROHV	
0033	923343		3	ST	flanged head screw M4x8-1.4301	X		L*	H	ROHV	
					Best-Nr 1176 0465						
					Fa Wewo						







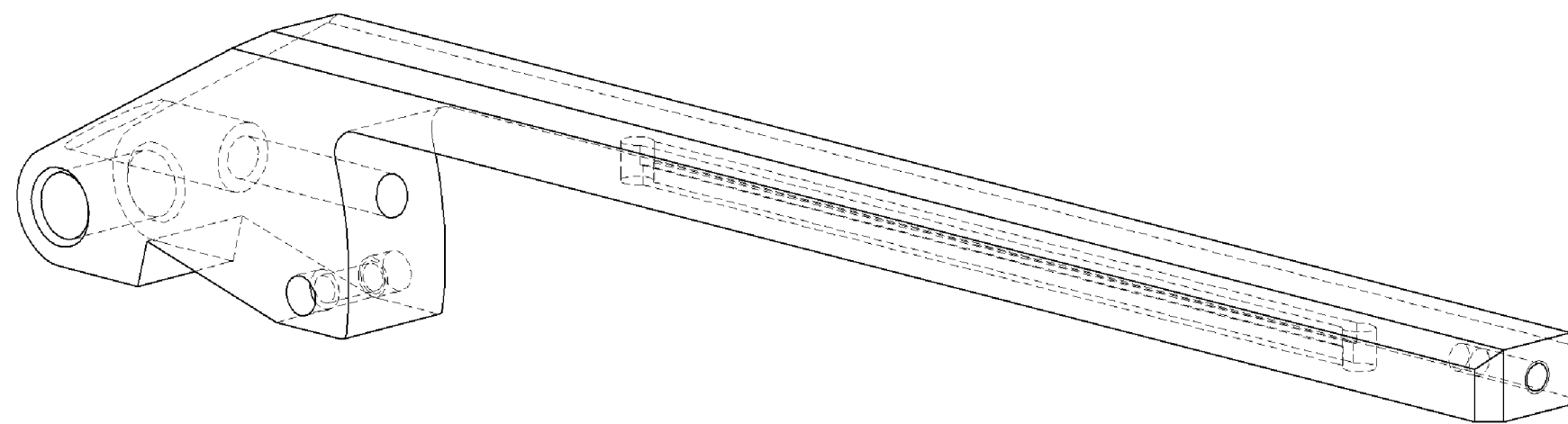
Formfräser 895 674



- 1 = siehe Schnitt (1x)
- 2 = siehe Schnitt (1x)
- 3 = siehe Schnitt (1x)
- 4 = M5 bis Pos.5 (1x)

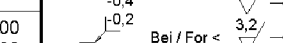
eloxiert natur
clear anodized

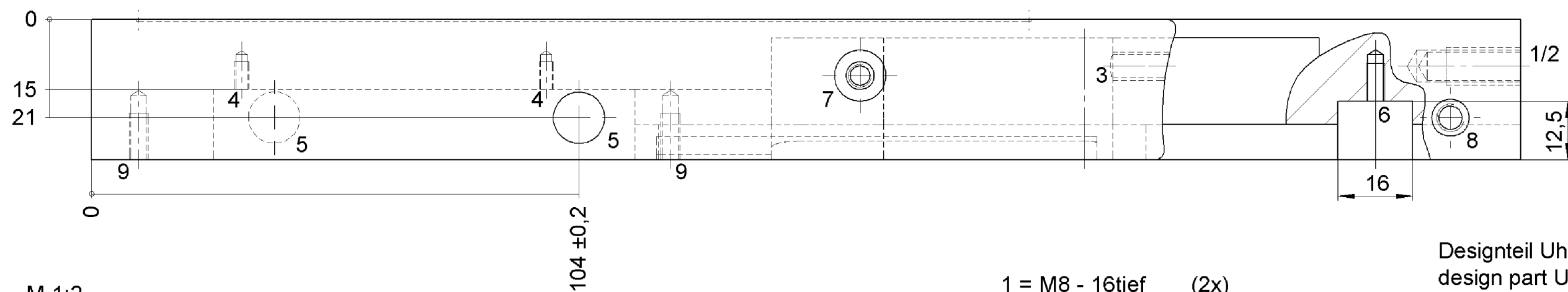
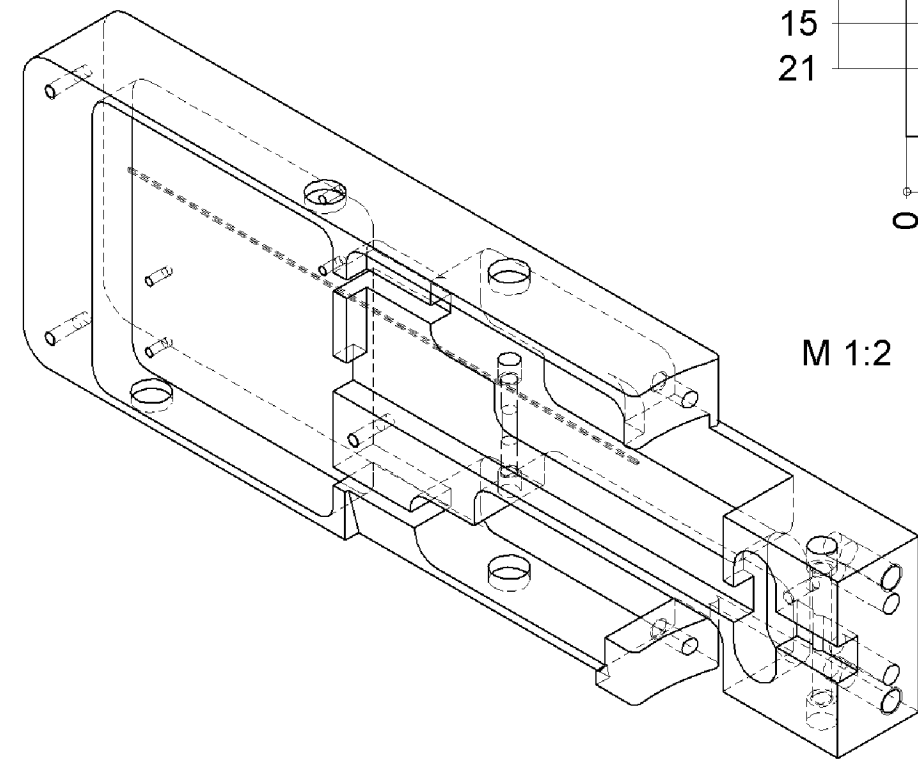
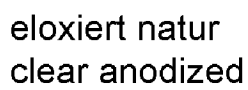
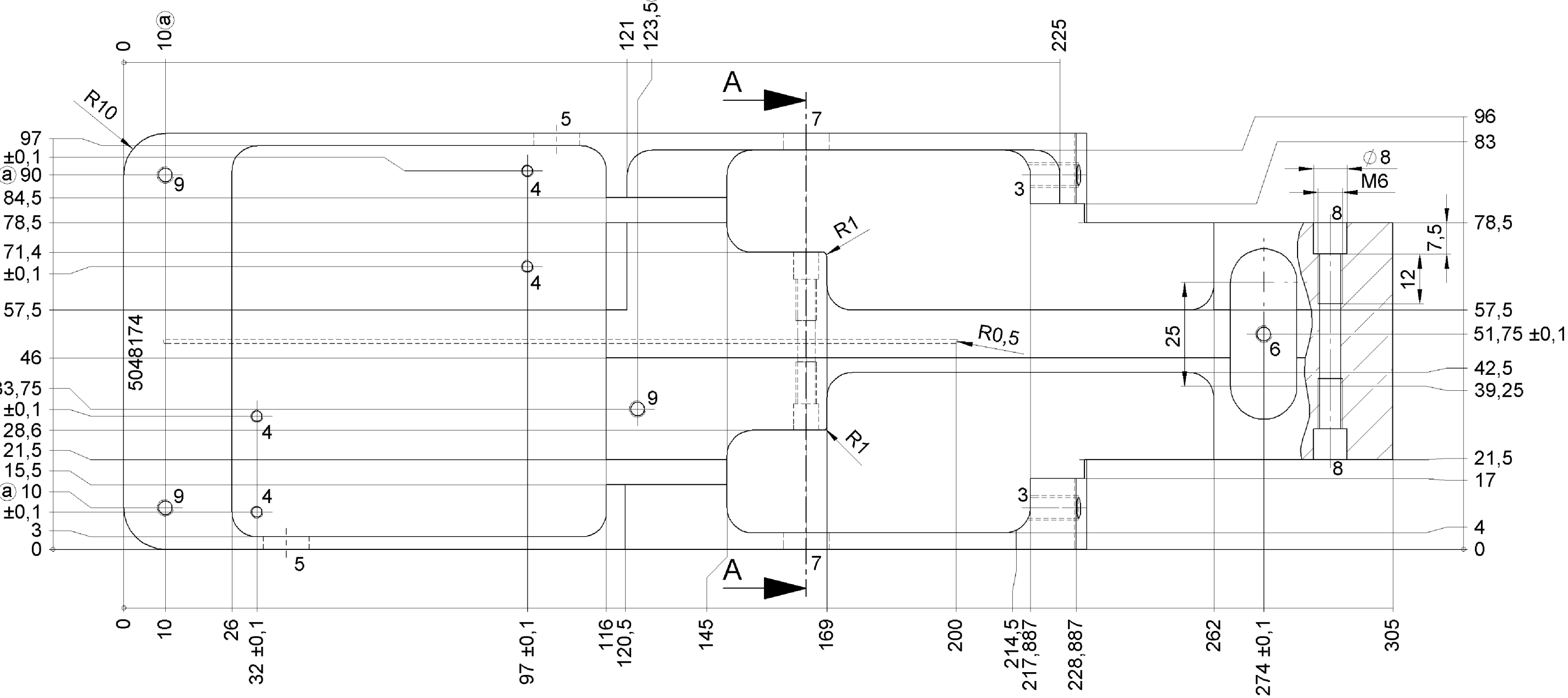
3,2



A-A (2 : 1)

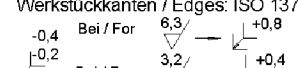
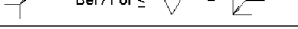
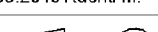
Designteil Uhlmannrichtlinie MA_4_2_RL03
design part Uhlmann guideline

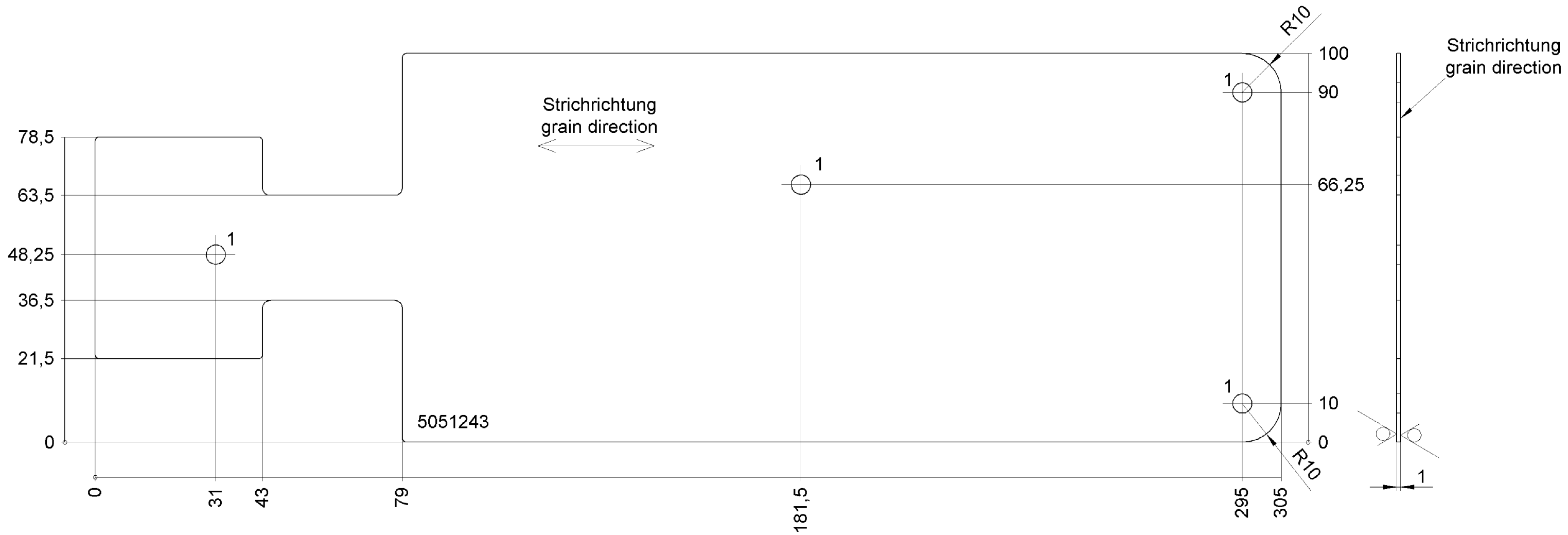
				Allgemeintoleranzen / Open Tolerances ISO 2768 - mH					Werkstückkanten / Edges: ISO 13715 		
				0.5 .6	>6 ..30	>30 ..120	>120 ..400	>400 ..1000	>1000 ..2000		
				±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	Oberflächen / Surfaces - DIN ISO 1302	
				Ebenheit nach ISO 2768 - H					Werkstoff / Material 0.226 kg / 264.856 cm³		
				bis 10	>10 ..30	>30 ..100	>100 ..300	>300 ..1000	>1000 ..3000	AlMg4.5Mn	
				0.02	0.05	0.1	0.2	0.3	0.4		
					Name		Datum	Maßstab / Scale		Wertanalyse durchgef. 20.09.2010 Rucht M.	Ähnl. Nr. / Ref. No. 5019268
				Gez./Chck.	Reichel_je		14.09.2010	1:1			Typ. / Mach. Nr. 142
Vers.	Änderung / Change	Datum	Name	Gepr./Appr.	Dangelmay			(2:1)			
 Uhlmann				Benennung Platte Description plate					Zeich.Nr./Dwg.No. Blatt/Sheet 1 von/off 1 5048180		



- alle unbemaßten Radien R6
all undimensioned radius R6

Designteil Uhlmannrichtlinie MA_4_2_RL03
design part Uhlmann guideline

				Allgemeintoleranzen / Open Tolerances ISO 2768 - mH						Werkstückkanten / Edges ISO 13715 																					
				<table><tr><td>0.5</td><td>>6</td><td>>30</td><td>>120</td><td>>400</td><td>>1000</td></tr><tr><td>.6</td><td>..30</td><td>..120</td><td>..400</td><td>..1000</td><td>..2000</td></tr><tr><td>+0.1</td><td>+0.2</td><td>+0.3</td><td>+0.5</td><td>+0.8</td><td>+1.2</td></tr></table>						0.5	>6	>30	>120	>400	>1000	.6	..30	..120	..400	..1000	..2000	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2				
0.5	>6	>30	>120	>400	>1000																										
.6	..30	..120	..400	..1000	..2000																										
+0.1	+0.2	+0.3	+0.5	+0.8	+1.2																										
				Ebenheit nach ISO 2768 - H						Oberflächen / Surfaces - DIN ISO 1302																					
				<table><tr><td>bis 10</td><td>>10</td><td>>30</td><td>>100</td><td>>300</td><td>>1000</td></tr><tr><td>..30</td><td>..100</td><td>..300</td><td>..1000</td><td>..3000</td><td>..10000</td></tr><tr><td>0.02</td><td>0.05</td><td>0.1</td><td>0.2</td><td>0.3</td><td>0.4</td></tr></table>						bis 10	>10	>30	>100	>300	>1000	..30	..100	..300	..1000	..3000	..10000	0.02	0.05	0.1	0.2	0.3	0.4	Werkstoff / Material 1.25% kg / 1017.721 cm³			
bis 10	>10	>30	>100	>300	>1000																										
..30	..100	..300	..1000	..3000	..10000																										
0.02	0.05	0.1	0.2	0.3	0.4																										
										AlMg4,5Mn																					
				Name		Datum		Maßstab Scale		Wertanalyse durchgef.		Ähnl. Nr. / Ref. No.																			
a				Pos.9 hinzu		13.01.11		Zebra/Dangelm.		20.09.2010 Ruchli M.		5019267																			
Vers.				Änderung / Change		Datum		Name				Typ. / Mach. Nr. 142																			
 Uhlmann				Benennung		Platte plate				Zeich. Nr./Dwg. No. Blatt/Sheet 1 von/off 1		5048174																			
				Description																											



alle unbemaßten Radien R1
all undimensioned radius R1

1 = $\varnothing 5$ (4x)

MA_3M_2_RL40 Techn. Lieferbedingungen
MA_3M_2_RL40 technical supply conditions

6,3 ()

				Allgemeintoleranzen / Open Tolerances ISO 2768 - mH						Werkstückkanten / Edges: ISO 13716 Bei / For 6,3 → +0,8 Bei / For ≤ 3,2 → +0,4	
				0,5 ..6	>6 ..30	>30 ..120	>120 ..400	>400 ..1000	>1000 ..2000		
				±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	Oberflächen / Surfaces - DIN ISO 1302	
				Ebenheit nach ISO 2768 - H							
				bis 10	>10 ..30	>30 ..100	>100 ..300	>300 ..1000	>1000 ..3000	Werkstoff / Material 0.203 kg / 527.256 cm²	
				0,02	0,05	0,1	0,2	0,3	0,4	1.4301	
					Name		Datum		Maßstab / Scale 1:1 (1:2)	Wertanalyse durchgef.	
				Gez./Chck.	Götz_m		19.09.2011			Ähnl. Nr. / Ref. No. 5048431	
Vers.	Änderung / Change			Datum	Name	Gepr./Appr.	Se			Typ. / Mach. Nr.	
				Benennung						Zeich.Nr./Dwg.No. Blatt/Sheet 1 von/off 1	
				Description						5051243	
				Blech sheet metal plate							